FEDERAL FOAM
TECHNOLOGIES

## Material Specification Sheet



Material Number: 16400

Description: 4 lbs. / ft. ${ }^{3}$ Flexible Polyester Urethane Sound Absorption Foam
Applications: 16400 is primarily used for sound absorption, cushioning, vibration damping, and thermal insulation.

Product Construction: Open-Cell Polyester Polyurethane Foam

## Typical Physical Properties:

| Property | Test Method | Value |
| :--- | :--- | :--- |
| Density | ASTM D 3574 | $3.6-4.4 \mathrm{lbs} / / \mathrm{ft} .^{3}$, certified |
| $25 \%$ Compression Force <br> Deflection | ASTM D 3574 | 0.45 psi min., certified |
| Compression Set | ASTM D 3574 | $15 \%$ max |
| Tensile Strength | ASTM D 3574 | 12 psi min. |
| Tear Strength | ASTM D 3574 | 1.3 pli min. |
| Elongation | ASTM D 3574 | $120 \%$ min. |
| Flammability | UL94 HF-1 <br> Certified @ 3.0 mm <br> Certified |  |
| Service Temperature Range | Continuous | $-40^{\circ} \mathrm{F}$ to $250^{\circ} \mathrm{F}\left(-40^{\circ} \mathrm{C}\right.$ to $\left.121^{\circ} \mathrm{C}\right)$ |
| Color | N/A | Charcoal |

## Typical Acoustical Properties:

Sound absorption coefficients given below were obtained by testing per ASTM C 423.

|  | Frequency |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Thickness | 125 Hz | 250 Hz | 500 Hz | 1000 Hz | 2000 Hz | 4000 Hz |  |
| $0.5^{\prime \prime}$ | 0.02 | 0.09 | 0.30 | 0.84 | 0.81 | 0.69 |  |
| $1^{\prime \prime}$ | 0.05 | 0.25 | 0.85 | 1.05 | 0.82 | 0.78 |  |

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